

6. HOLDER SETS

6.4 Holder set size 3 without quick change system for lathes

For external threads

External threads M16 - M24

For dies DIN 223 / EN 22568

45x18/14 mm, 55x22/16 mm

Shank diameter

d1=25 mm



Part No.	For optional lathe mandrel
300103	MT3 with lug and depth scaling
300104	MT4 with lug and depth scaling
300100	without a lathe mandrel

Bestehend aus:

Part No.	Description	For die OD and height (mm)	ISO metric coarse thread size to be cut - DIN 13
304518	Die holder	45x18/14	M16 - M20
305522		55x22/16	M22 - M24
033040	Hex key		
033050			

Lathe mandrel optional.

Maximum length of external threads 70 - 80 mm.